

## DATA SHEET

## **CI860** ABB Ability™ System 800xA® hardware selector



If there is a need to have access to FF process variables in the AC 800M controller, connectivity between the HSE subnet and the controller is established with the Cl860 - the Communication Interface FOUNDATION Fieldbus HSE.

Then FOUNDATION Fieldbus process data on HSE can be accessed from the IEC 61131 applications in the AC 800M controllers. For this purpose, the Cl860 module maps the value and status parts of the FF signals to the IEC 61131 application and vice versa.

The CI860 is powered by the processor unit, via the CEX-Bus, and therefore does not require any additional external power source.

## Features and benefits

- The CI860 can be used in redundant mode
- Up to twelve CI860 modules can be placed at one AC800 M also in redundant mode, and each of them can be connected to the same or to a separate FOUNDATION Fieldbus HSE subnet.
- The ABB FOUNDATION Fieldbus Linking Device LD800HSE/LD 800HSE EX acts as a gateway between the HSE subnet and up to four separate H1 links.

General info	
Article number	3BSE032444R1
Communication protocol	FOUNDATION Fieldbus HSE
Master or slave	Master/Slave
Transmission speed	10/100 Mbit/s
Line redundancy	No
Module redundancy	Yes
Hot Swap	Yes
Used together with HI Controller	No

Detailed data	
Max units on CEX bus	12
Connector	RJ-45 female (8-pin)
24 V consumption typ.	typ 100 mA

Environment and certification	
Temperature, Operating	+5 to +55 °C (+41 to +131 °F)
Temperature, Storage	-40 to +70 °C (-40 to +158 °F)
Corrosion protection	G3 compliant to ISA 71.04
Protection class	IP20 according to EN60529, IEC 529
CE- marking	Yes
RoHS compliance	DIRECTIVE/2011/65/EU (EN 50581:2012)
WEEE compliance	DIRECTIVE/2012/19/EU

Dimensions	
Width	59 mm (2.3 in.)
Height	185 mm (7.3 in.)
Depth	127.5 mm (5.0 in.)
Weight (including base)	700 g (1.5 lbs)



solutions.abb/800xA solutions.abb/controlsystems

## \_

800xA and Symphony Plus is a registered trademark of ABB. All rights to other trademarks reside with their respective owners.

We reserve the right to make technical changes to the products or modify the contents of this document without prior notice. With regard to purchase orders, the agreed particulars shall prevail. ABB does not assume any responsibility for any errors or incomplete information in this document. We reserve all rights to this document and the items and images it contains. The reproduction, disclosure to third parties or the use of the content of this document – including parts thereof – are prohibited without ABB's prior written permission.

Copyright© 2025 ABB All rights reserved